



NINGBO YONGZHOU

FASTEN THE EXCELLENCE

Ningbo Yongzhou

Catalogue

2022



NINGBO YONGZHOU
FASTEN THE EXCELLENCE



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通力合作 专精特新

Teamwork

为了更好地满足我们所服务的能源领域（风电、化工、海洋工程、石油、核电、水电等）的客户，涌洲的团队砥砺前行。

- 组织架构：**在目前的基础上，我们导入矩阵型组织架构帮助我们更加专业地服务能源行业的客户。
- 质量控制：**涌洲深知质量对我们客户的重要性。您的工程不可容忍一丝马虎。因而，我们对每位生产部员工都进行严格质量培训，保证可靠的质量。
- 快速响应：**为了应对变化的市场并快速响应客户的需求，涌洲确保询盘回复的及时性、市场洞察的快速性以及产品质量的可靠性。

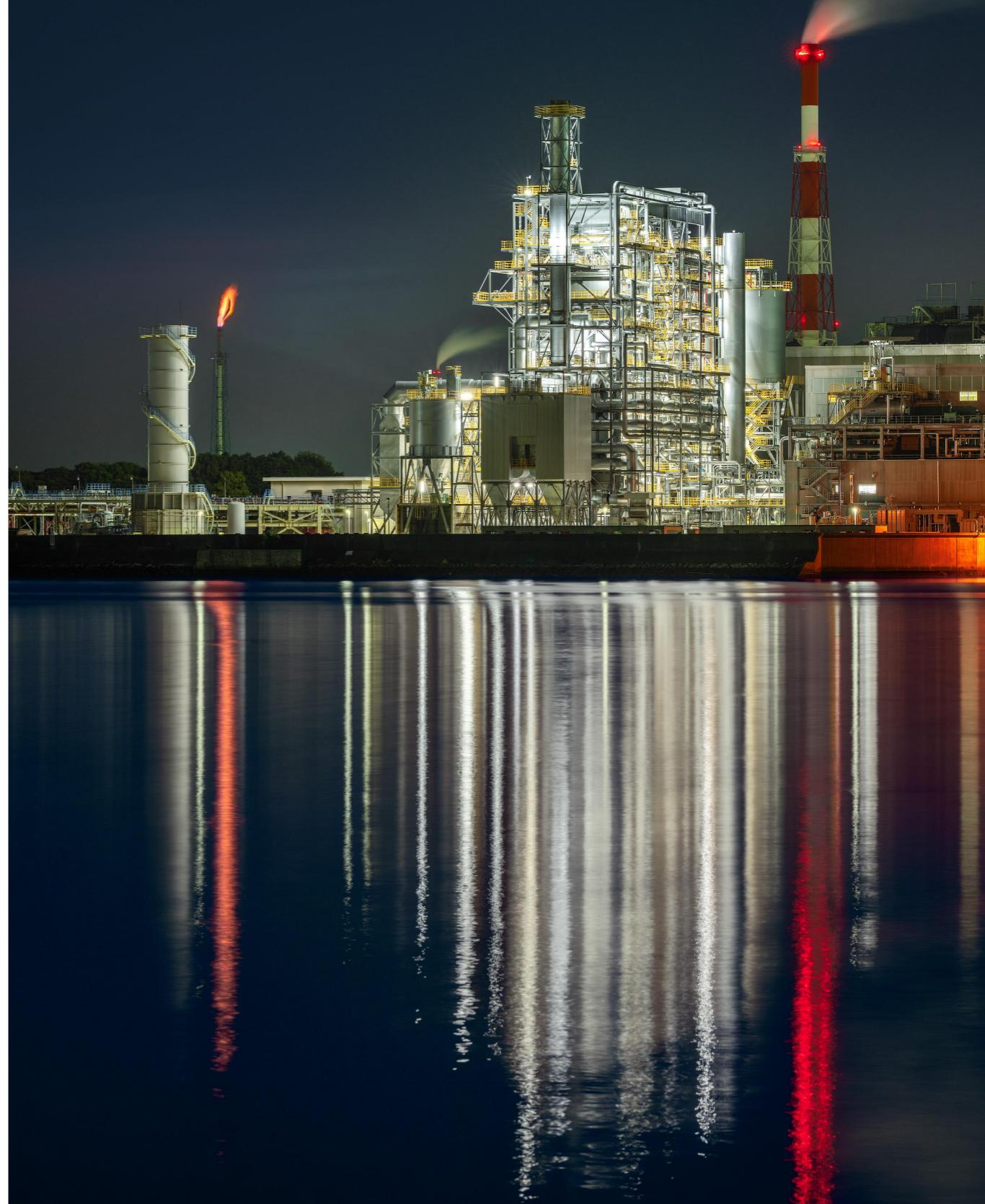


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Let us help you.

We have been manufacturing fastener for energy application for many years. As a fastener manufacturer, we are deeply aware that your projects can't risk since fastener plays such an important role in joining two or more different objects such as flange, which is extremely common in oil&gas industry.



备料
Material
Purchasing

落料
Cutting

加热
Heating

模锻
Forging

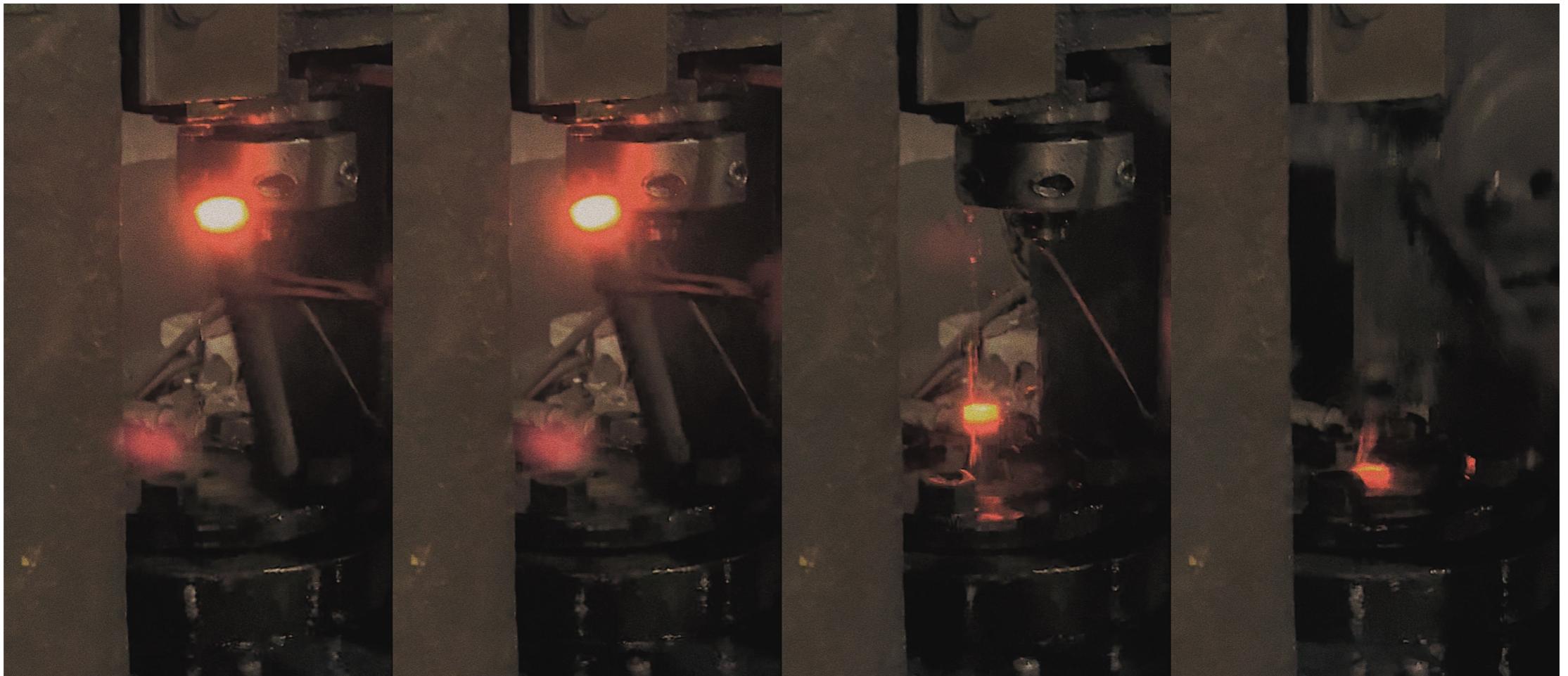
滚丝
Thread Rolling

热处理
Heat Treatment

表面处理
Coatings

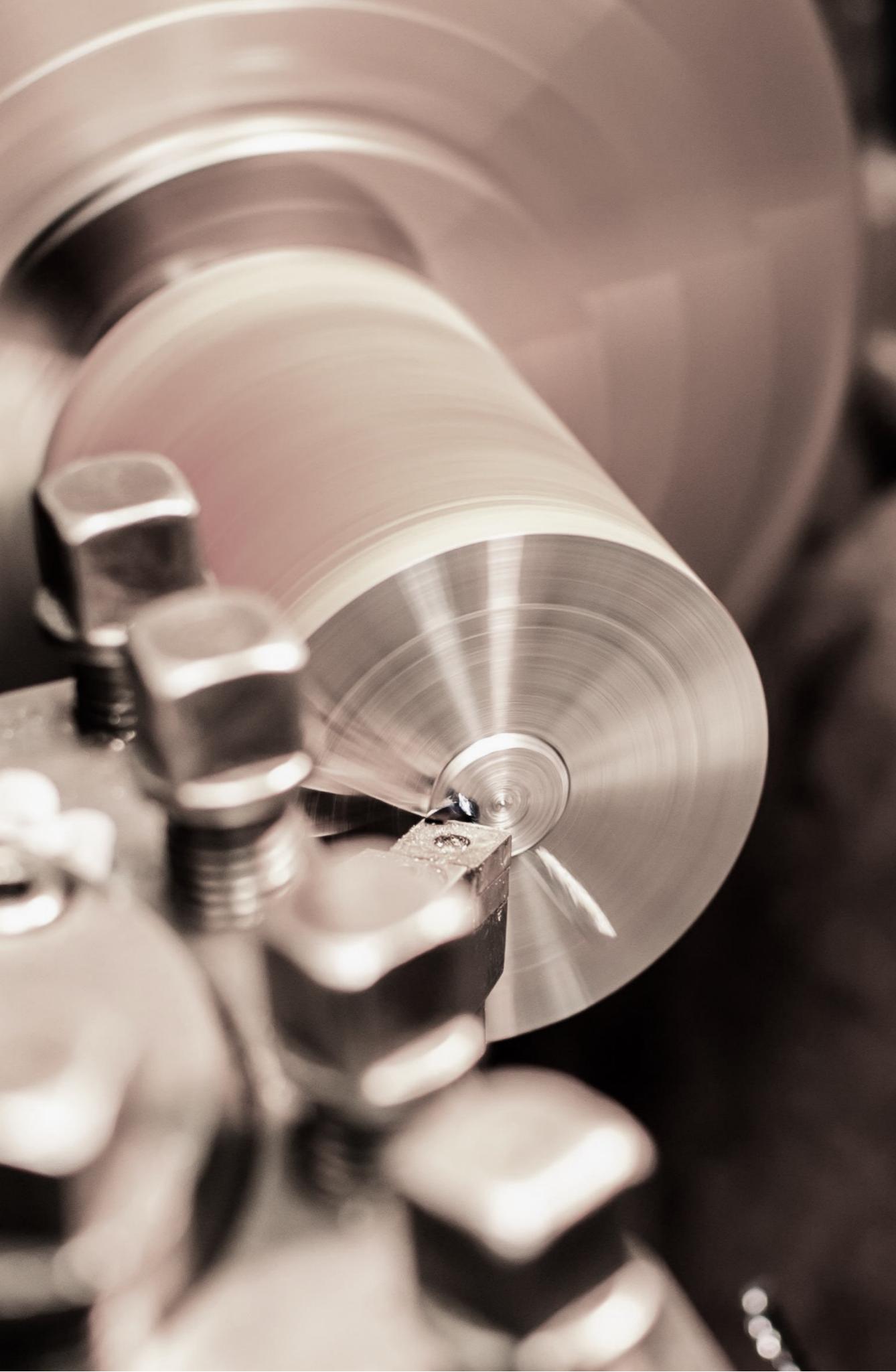
质量检验
Quality Check

包装运输
Packing & Shipping



热模锻工艺 - 涌洲高水平、专业化的锻造工可以高效、高质、高能地完成客户所需要的产品。

Know us more by a process map.



滚丝工艺 Thread Rolling

Precise Threading For Excellent Quality

Our Threading Process includes Roll-Threading Machines & Experienced Threading Specialists

With highly precise Roll-Threading, 18% material cost has been reduced. In the meantime, the threading has been much more satisfying as well as satisfying than ever.

热模锻 Hot Forging

Hot Forging is usually applied for large-sized fasteners.

We are deeply aware that 3 points below are critical in providing high quality fastener for our customers.

1. Precise Heating Timing Awareness
2. Precise Heading
3. Fast Response of Engineering Team for die preparation, customized fastener capability, etc..

六角头螺栓

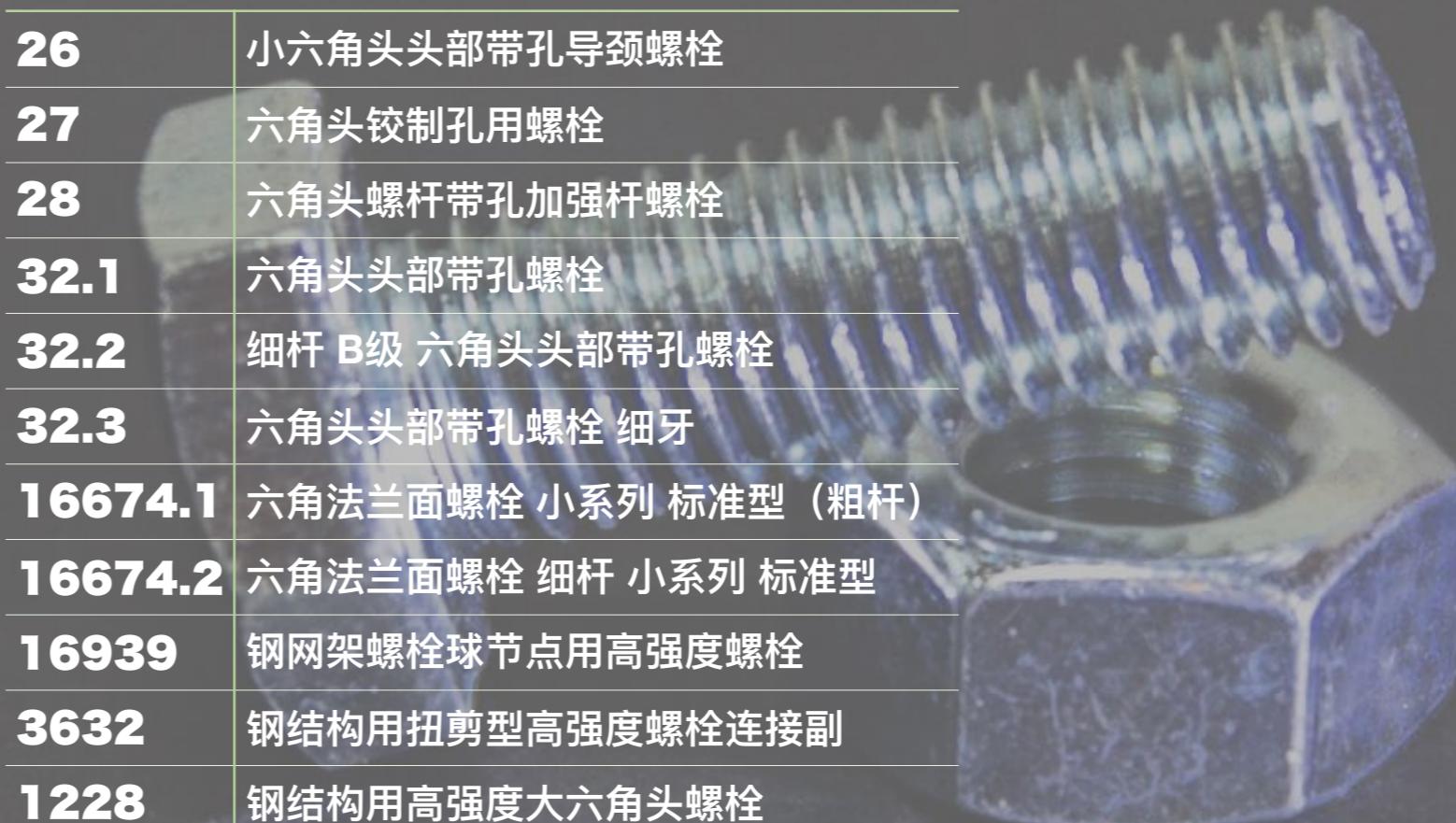
工业用基础零件，型号齐全。

GB/T 中国国家标准

5780	C级六角头螺栓
5781	C级全螺纹六角头螺栓
5782	六角头螺栓 A级和B级
5783	全螺纹六角头螺栓
5784	细杆六角头螺栓
5785	六角头螺栓 细牙
5786	全螺纹六角头螺栓 细牙
5787	六角法兰面螺栓 B级
5788	细杆六角头法兰面螺栓 B级
5789	六角法兰面螺栓 加大系列 B级
5790	细杆加大系列六角头法兰面螺栓

GB/T 中国国家标准

26	小六角头头部带孔导颈螺栓
27	六角头铰制孔用螺栓
28	六角头螺杆带孔加强杆螺栓
32.1	六角头头部带孔螺栓
32.2	细杆 B级 六角头头部带孔螺栓
32.3	六角头头部带孔螺栓 细牙
16674.1	六角法兰面螺栓 小系列 标准型 (粗杆)
16674.2	六角法兰面螺栓 细杆 小系列 标准型
16939	钢网架螺栓球节点用高强度螺栓
3632	钢结构用扭剪型高强度螺栓连接副
1228	钢结构用高强度大六角头螺栓



双头螺栓

规格多，生产快，型号全，精密CNC锯床及串滚工艺

GB/T 中国国家标准

897 双头螺柱 $bm=1d$

898 双头螺柱 $bm=1.25d$

899 双头螺柱 $b1=1.5d$

900 双头螺柱 $bm=2d$

901 等长双头螺柱 B级

953 C级等长双头螺柱

15389 螺杆 (牙条)

NB/T 能源

47027 压力容器法兰用等长双头螺柱 A型和B型

HG/T 化工

20613 等长双头栓

20614 管法兰用双头螺柱

20634 管法兰用全螺纹螺柱

20635 管法兰用全螺纹螺柱

21629 双头螺纹吊杆

21573.2 BS/BT型双头螺柱

SH/T 石化

3404 石化用全螺纹螺柱

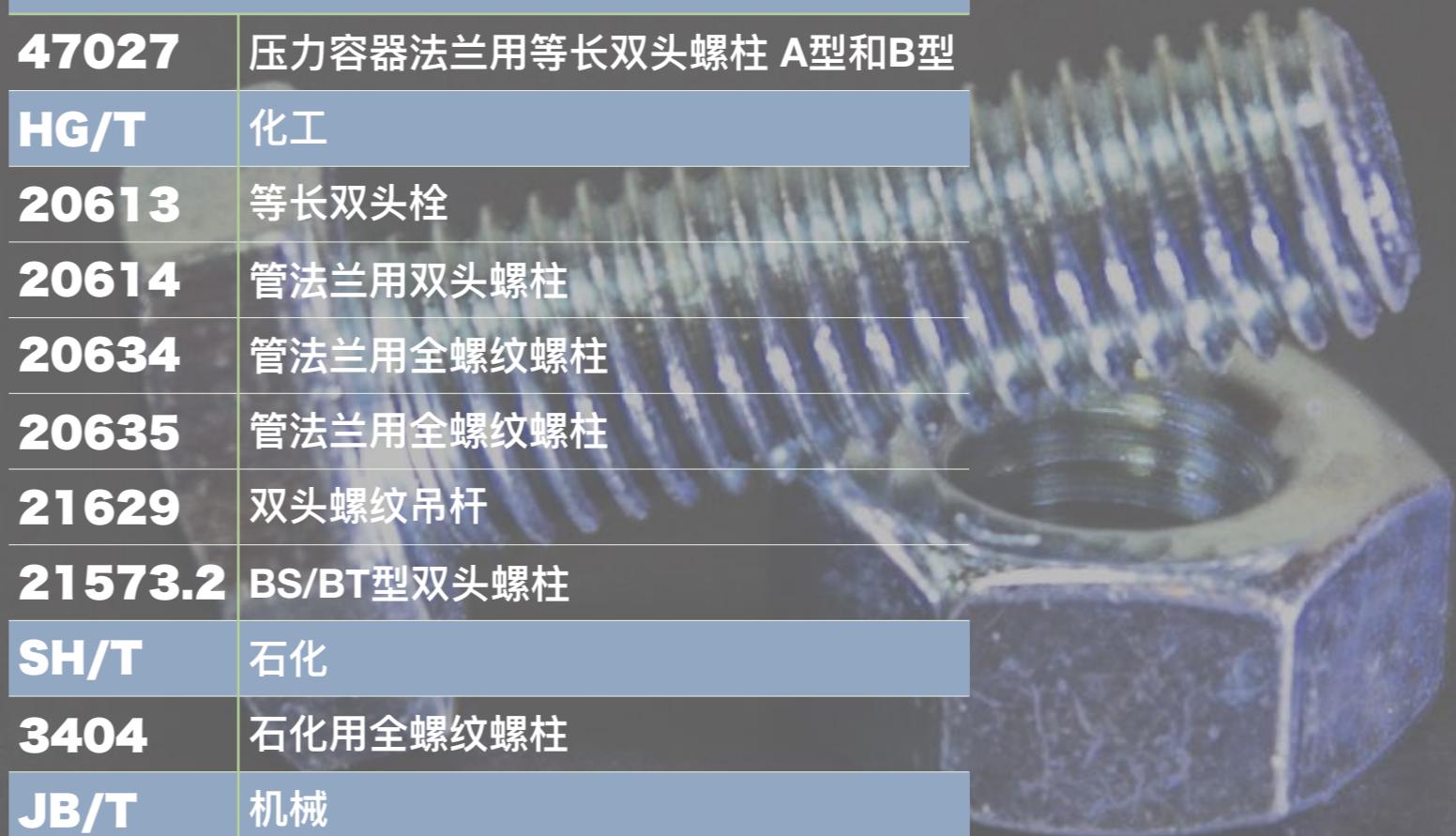
JB/T 机械

1308.14 PN2500超高压阀门和管件

1308.15 PN2500 阶端双头螺柱

2773 PN16~32MPa 双头螺柱

2774 PN16~32MPa 阶端双头螺柱



Customized Fastener Capability



Customized Fastener refers to those different from standard or popular, fasteners.

Usually we have encounters 3 aspects that are different through our long history:

1. Non-Standard Specifications (Threading、Length、Diameter、Heading, etc..)
2. Material that not often applied
3. Special Coatings

In order to manufacture precisely what you purchase, please discuss with our team.

Our manufacturing team has capability of swift response to customized fasteners due to rich experience in fastener industry.

Grade/Material:

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ASTM A193	ASTM A194	ASTM A320	GB	GB
B7	2H	L7	10	40Cr
B7M	2HM	L7M	15	40MnB
B16	3	L43	25	40MnVB
	7		35	40CrNiMoA
			45	42CrMo
			30CrMoA	15MnVB
			35CrMoA	20MnVB
			25Cr2MoVA	12Cr5Mo
			20Cr13	06Cr19Ni10
			06Cr17Ni12Mo2	06Cr18Ni11Ti



Heat Treatment & Coatings

In energy industry such as oil&gas, our customers require high-stability towards the special environment in, for example, a refinery, which leads to a wide application of B7、L7M etc..

High Quality Fasteners require a series of process to make it perform, including heat treatment and coatings.

- 镀锌 Ep · Zn
- 镀铬
- 镀镍
- 镀铜
- 镀银 Ep · Ag
- 镀镉 Ep · Cd
- 特氟龙 Teflon
- 达克罗 Dacromet
- 镀锌镍 Ep · Zn-Ni
- 发黑 Black Oxide
- QPQ
- Other Treatments

