



Ningbo Yongzhou

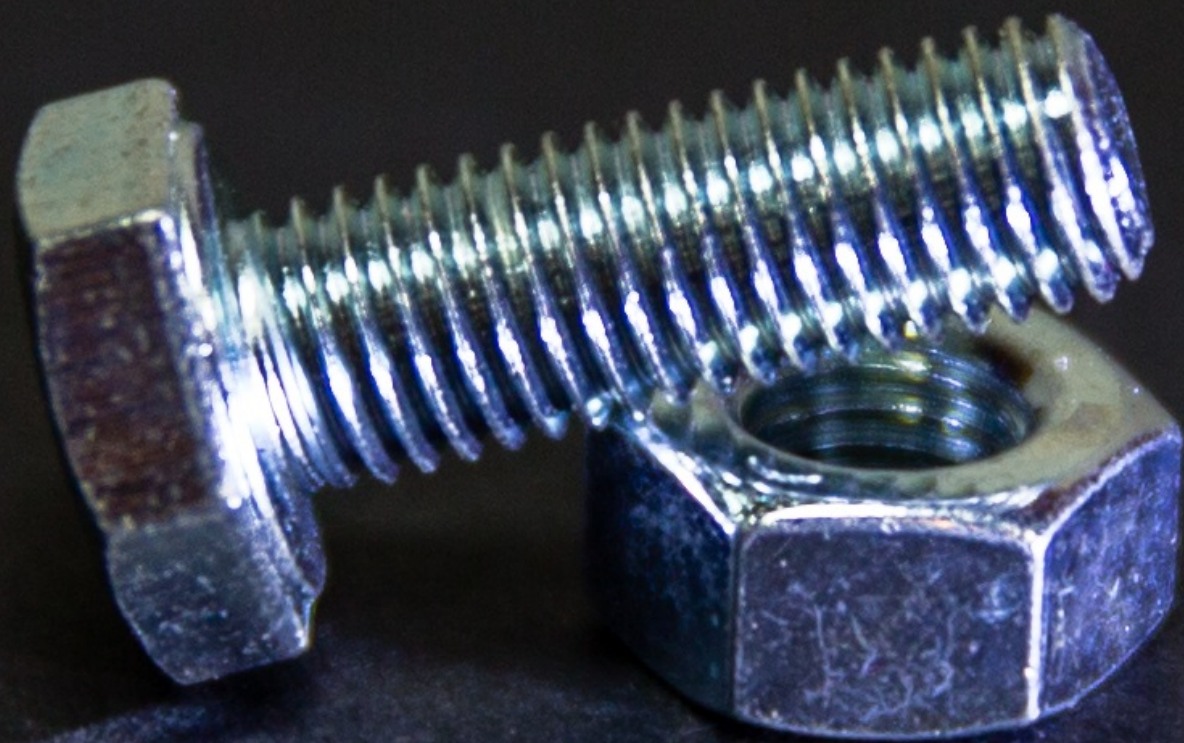
Catalogue

2022



NINGBO YONGZHOU

FASTEN THE EXCELLENCE



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通力合作 专精特新

Teamwork

为了更好地满足我们所服务的能源领域（风电、化工、海洋工程、石油、核电、水电等）的客户，涌洲的团队砥砺前行。

1. **组织架构：**在目前的基础上，我们导入矩阵型组织架构帮助我们更加专业地服务能源行业的客户。
2. **质量控制：**涌洲深知质量对我们客户的重要性。您的工程不可容忍一丝马虎。因而，我们对每位生产部员工都进行严格质量培训，保证可靠的质量。
3. **快速响应：**为了应对变化的市场并快速响应客户的需求，涌洲确保询盘回复的及时性、市场洞察的快速性以及产品质量的可靠性。





NINGBO YONGZHOU

FASTEN THE EXCELLENCE



Let us help you.

We have been manufacturing fastener for energy application for many years. As a fastener manufacturer, we are deeply aware that your projects can't risk since fastener plays such an important role in joining two or more different objects such as flange, which is extremely common in oil&gas industry.



备料

Material
Purchasing

落料

Cutting

加热

Heating

模锻

Forging

滚丝

Thread Rolling

热处理

Heat Treatment

表面处理

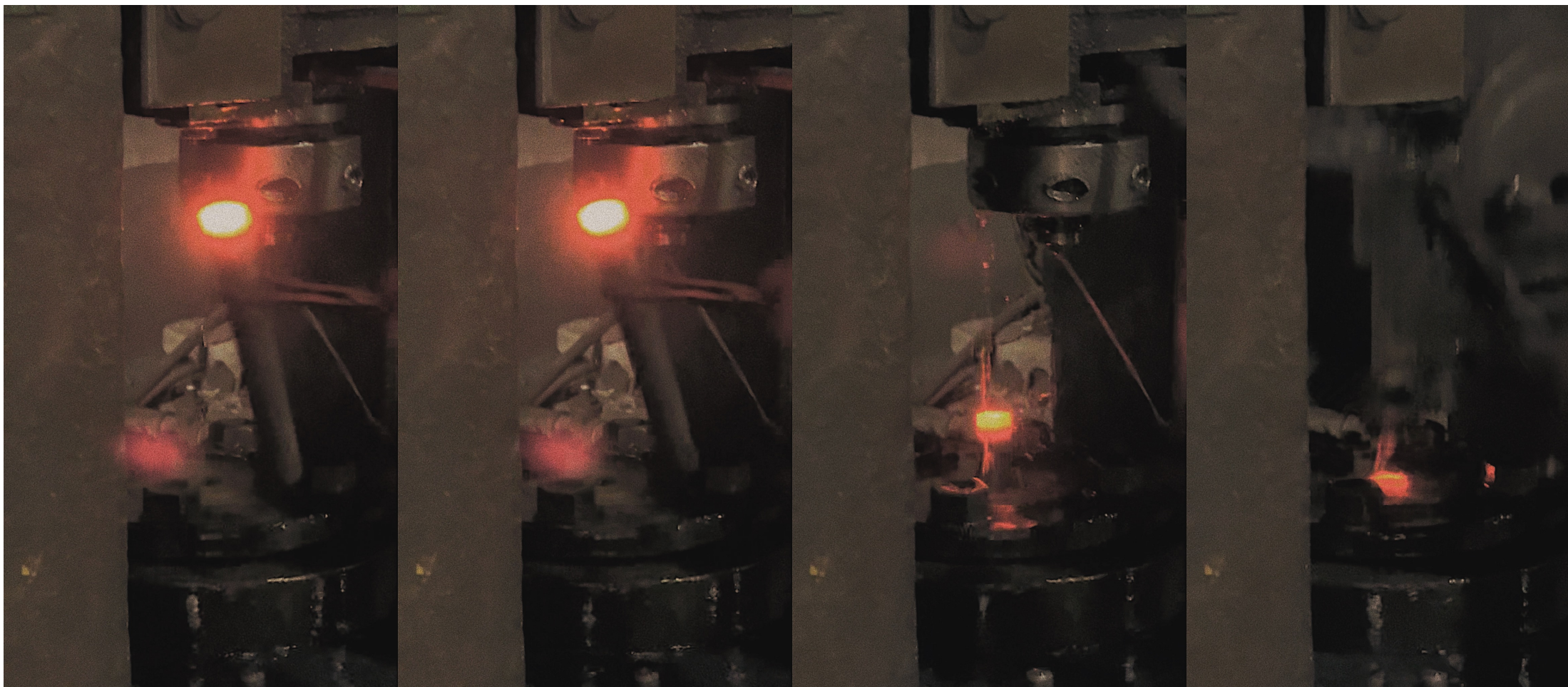
Coatings

质量检验

Quality Check

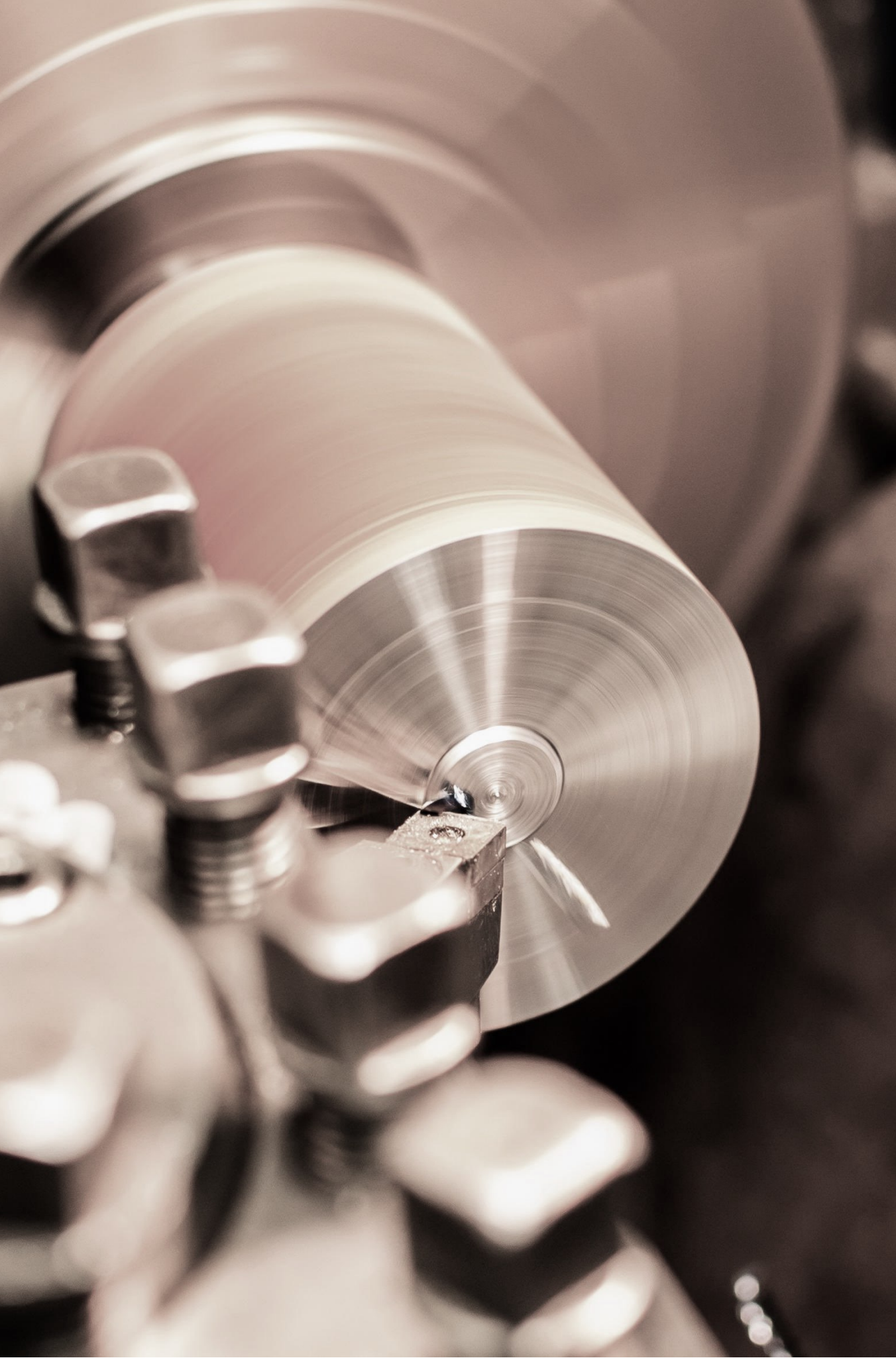
包装运输

Packing & Shipping



热模锻工艺 - 涌洲高水平、专业化的锻造工可以高效、高质、高能地完成客户所需要的产品。

Know us more by a process map.



滚丝工艺 Thread Rolling

Precise Threading For Excellent Quality

Our Threading Process includes Roll-Threading Machines & Experienced Threading Specialists

With highly precise Roll-Threading, 18% material cost has been reduced. In the meantime, the threading has been much more satisfying as well as satisfying than ever.

热模锻 Hot Forging

Hot Forging is usually applied for large-sized fasteners.

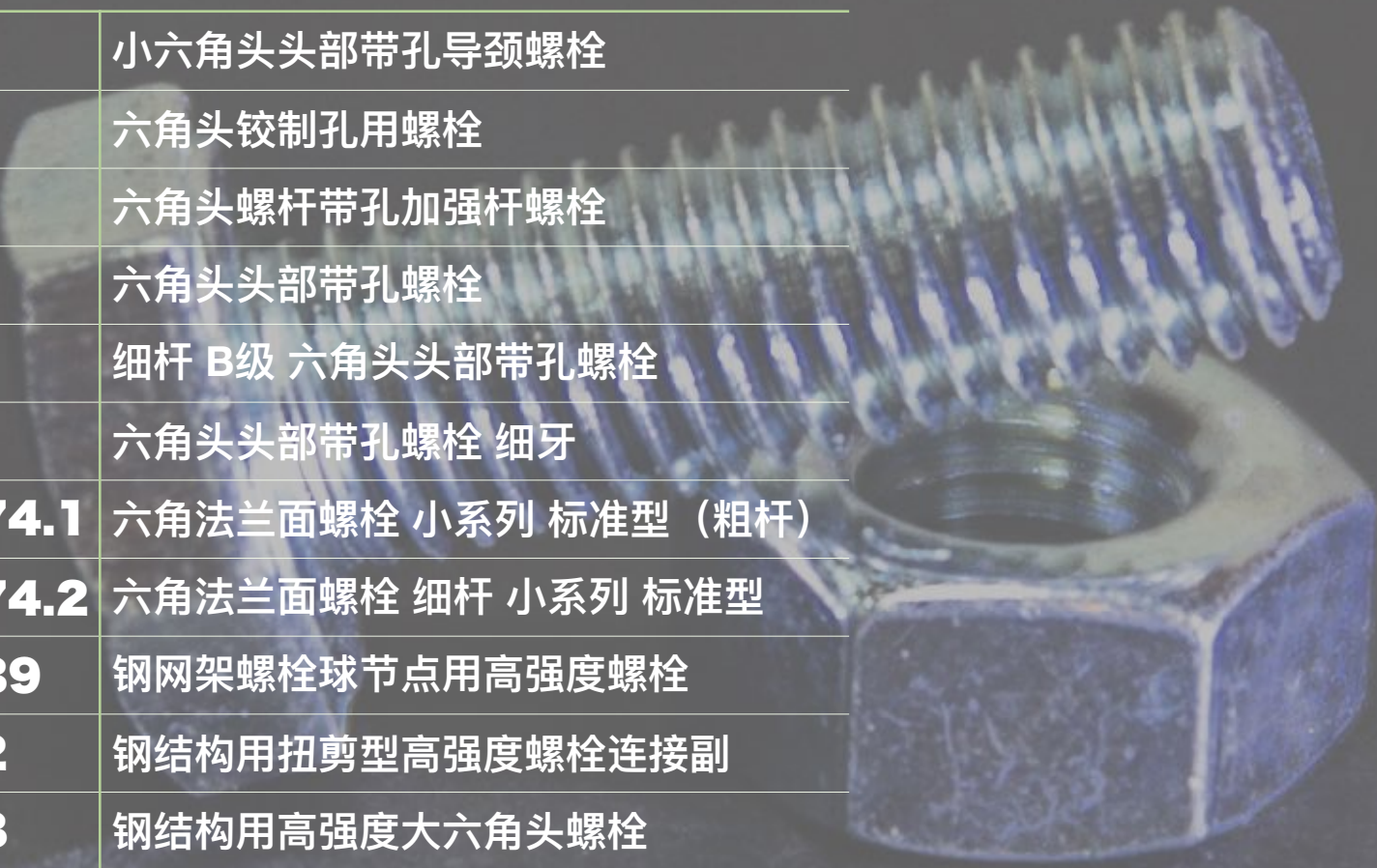
We are deeply aware that 3 points below are critical in providing high quality fastener for our customers.

1. Precise Heating Timing Awareness
2. Precise Heading
3. Fast Response of Engineering Team for die preparation, customized fastener capability, etc..

六角头螺栓

工业用基础零件，型号齐全。

GB/T 中国国家标准		GB/T 中国国家标准	
5780	C级六角头螺栓	26	小六角头头部带孔导颈螺栓
5781	C级全螺纹六角头螺栓	27	六角头铰制孔用螺栓
5782	六角头螺栓 A级和B级	28	六角头螺杆带孔加强杆螺栓
5783	全螺纹六角头螺栓	32.1	六角头头部带孔螺栓
5784	细杆六角头螺栓	32.2	细杆 B级 六角头头部带孔螺栓
5785	六角头螺栓 细牙	32.3	六角头头部带孔螺栓 细牙
5786	全螺纹六角头螺栓 细牙	16674.1	六角法兰面螺栓 小系列 标准型（粗杆）
5787	六角法兰面螺栓 B级	16674.2	六角法兰面螺栓 细杆 小系列 标准型
5788	细杆六角头法兰面螺栓 B级	16939	钢网架螺栓球节点用高强度螺栓
5789	六角法兰面螺栓 加大系列 B级	3632	钢结构用扭剪型高强度螺栓连接副
5790	细杆加大系列六角头法兰面螺栓	1228	钢结构用高强度大六角头螺栓

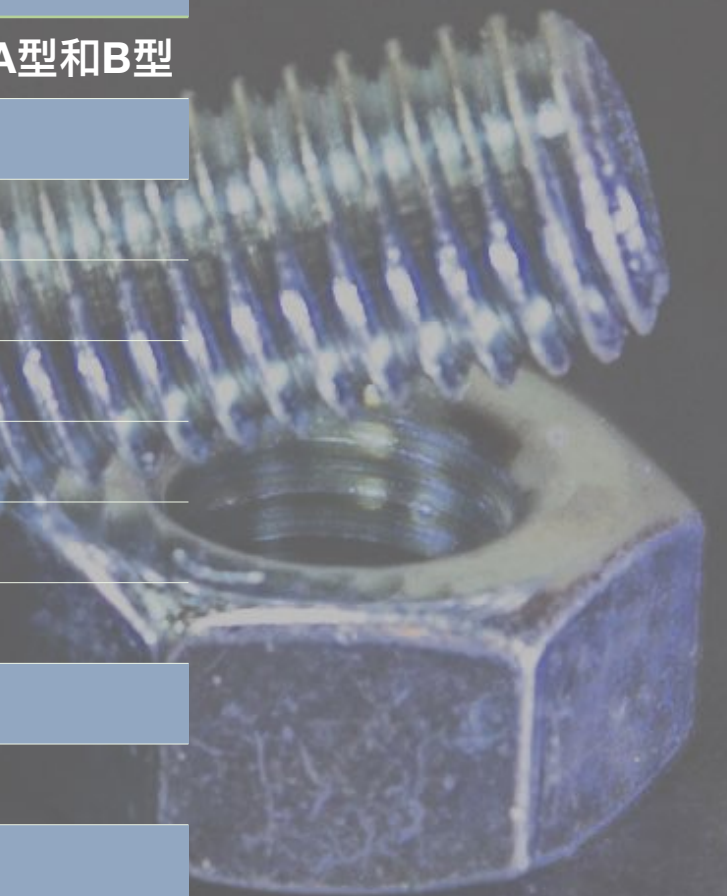


双头螺栓

规格多，生产快，型号全，精密CNC锯床及串滚工艺

GB/T	中国国家标准
897	双头螺柱 $b_m=1d$
898	双头螺柱 $b_m=1.25d$
899	双头螺柱 $b_1=1.5d$
900	双头螺柱 $b_m=2d$
901	等长双头螺柱 B级
953	C级等长双头螺柱
15389	螺杆 (牙条)

NB/T	能源
47027	压力容器法兰用等长双头螺柱 A型和B型
HG/T	化工
20613	等长双头栓
20614	管法兰用双头螺柱
20634	管法兰用全螺纹螺柱
20635	管法兰用全螺纹螺柱
21629	双头螺纹吊杆
21573.2	BS/BT型双头螺柱
SH/T	石化
3404	石化用全螺纹螺柱
JB/T	机械
1308.14	PN2500超高压阀门和管件
1308.15	PN2500 阶端双头螺柱
2773	PN16~32MPa 双头螺柱
2774	PN16~32MPa 阶端双头螺柱



Customized Fastener Capability



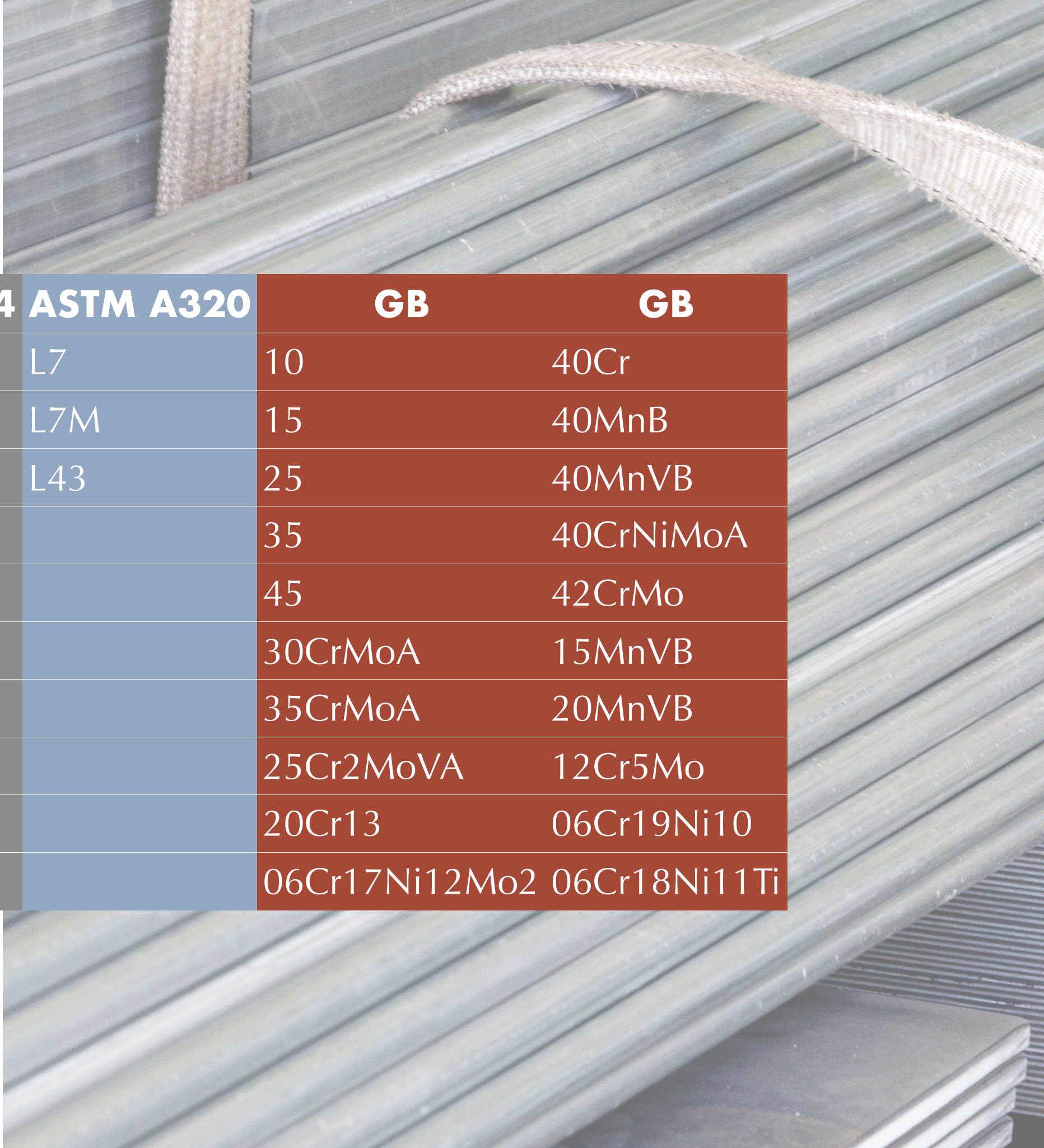
Customized Fastener refers to those different from standard or popular, fasteners.

Usually we have encounters 3 aspects that are different through our long history:

1. Non-Standard Specifications (Threading、Length、Diameter、Heading, etc..)
2. Material that not often applied
3. Special Coatings

In order to manufacture precisely what you purchase, please discuss with our team.

Our manufacturing team has capability of swift response to customized fasteners due to rich experience in fastener industry.



Grade/Material:

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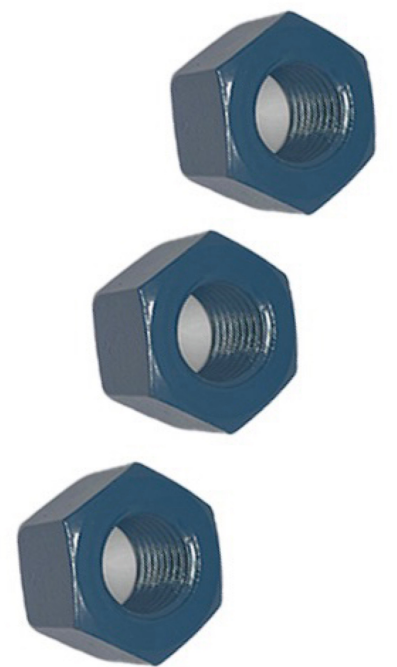
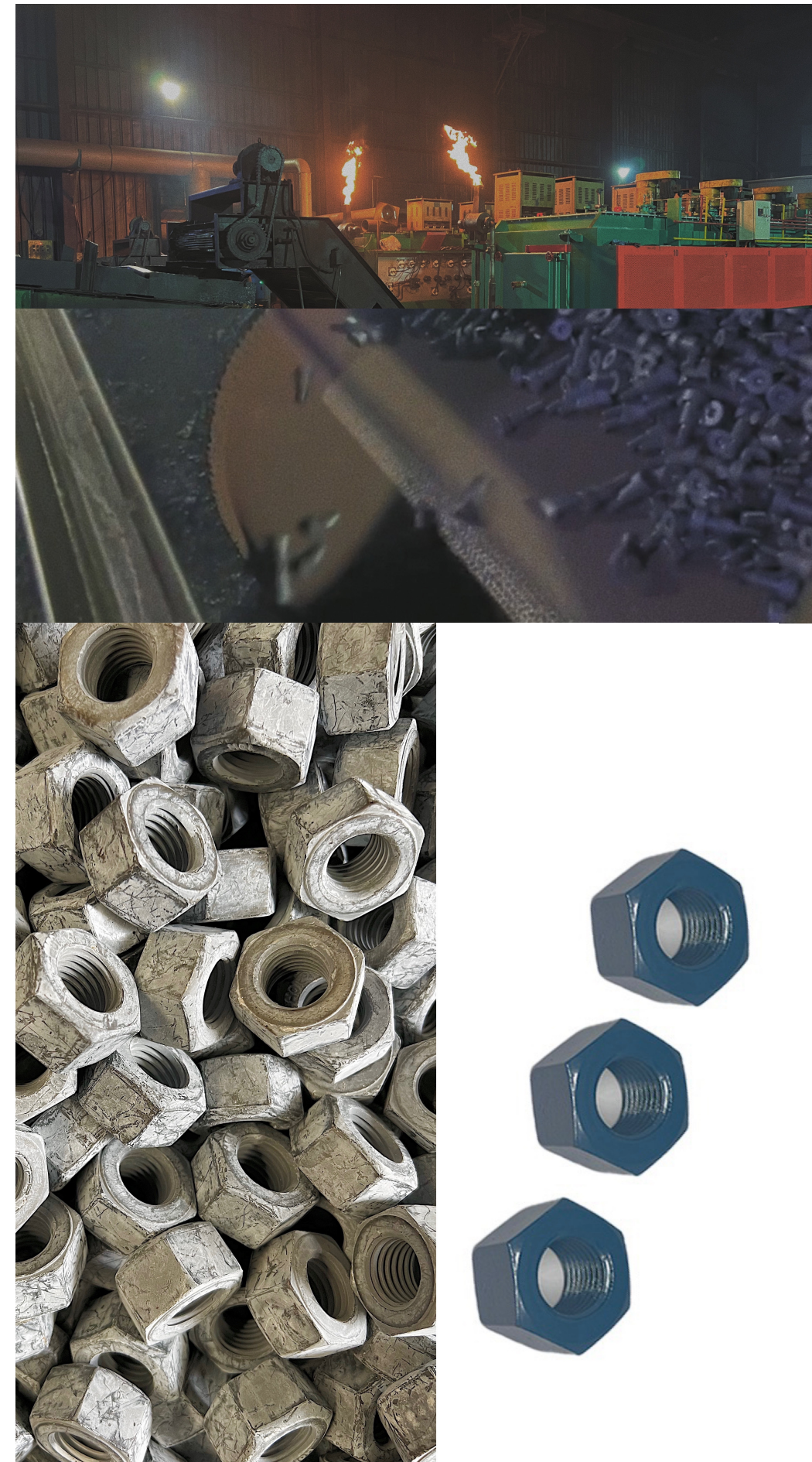
ASTM A193	ASTM A194	ASTM A320	GB	GB
B7	2H	L7	10	40Cr
B7M	2HM	L7M	15	40MnB
B16	3	L43	25	40MnVB
	7		35	40CrNiMoA
			45	42CrMo
			30CrMoA	15MnVB
			35CrMoA	20MnVB
			25Cr2MoVA	12Cr5Mo
			20Cr13	06Cr19Ni10
			06Cr17Ni12Mo2	06Cr18Ni11Ti

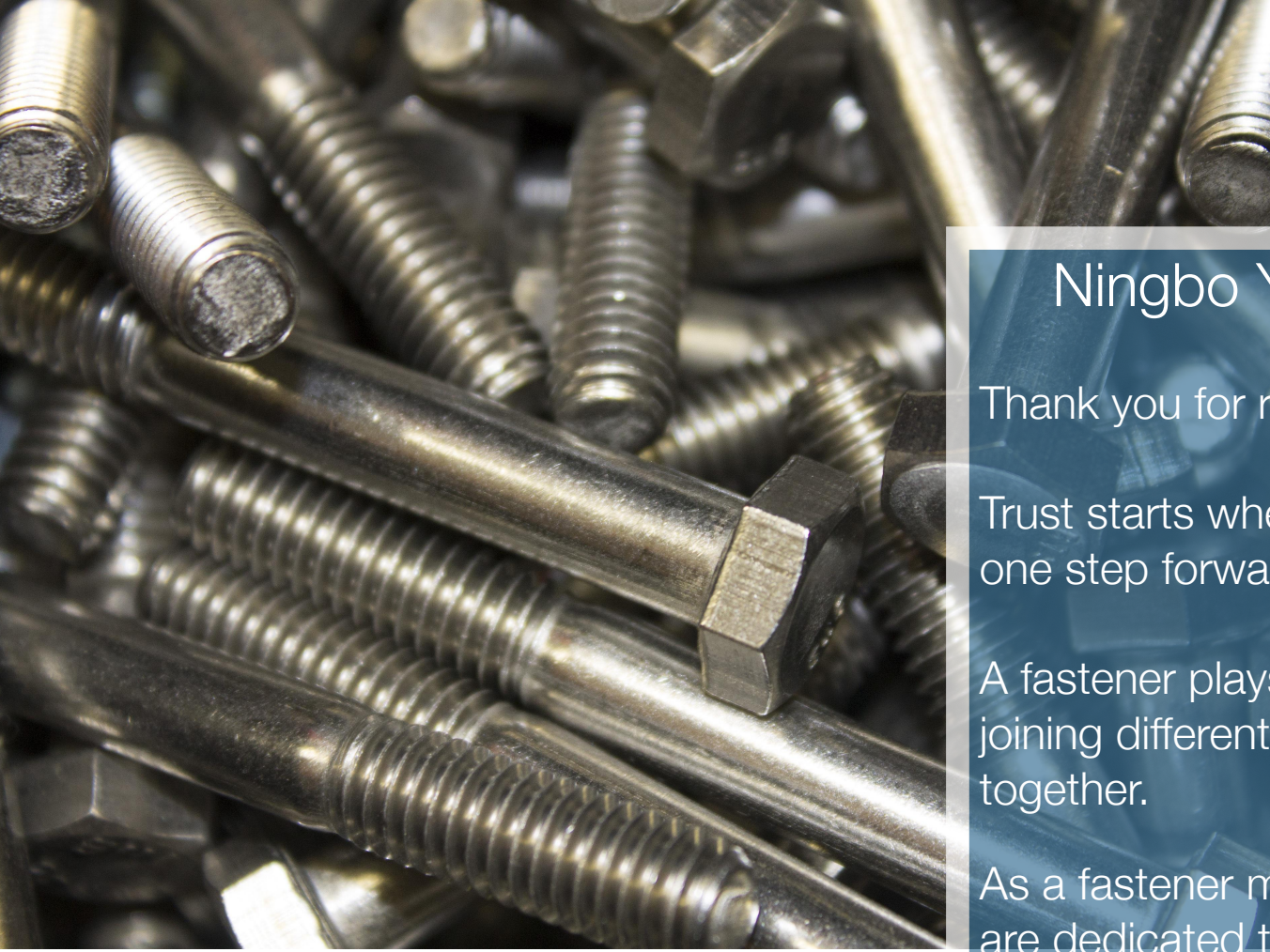
Heat Treatment & Coatings

In energy industry such as oil&gas, our customers require high-stability towards the special environment in, for example, a refinery, which leads to a wide application of B7、L7M etc..

High Quality Fasteners require a series of process to make it perform, including heat treatment and coatings.

- 镀锌 Ep · Zn
- 镀铬
- 镀镍
- 镀铜
- 镀银 Ep · Ag
- 镀镉 Ep · Cd
- 特氟龙 Teflon
- 达克罗 Dacromet
- 镀锌镍 Ep · Zn-Ni
- 发黑 Black Oxide
- QPQ
- Other Treatments





Ningbo Yongzhou

Thank you for reading.

Trust starts when two makes
one step forward.

A fastener plays a role in
joining different objects
together.

As a fastener manufacturer, we
are dedicated to, not only
manufacturing the right
products you expect but also
building a great relationship,
connecting us together just as
a fastener does.

Best Regards

